

# **HIGH DENSITY POLYETHYLENE** (HDPE) PIPE PE100

## CHIN LEAN® CL 2031 High-Density Polyethylene (HDPE) Pipe - PE100

is made from ethylene, which can be derived from either crude oil or natural gas, HDPE pipe is extremely strong. durable, flexible, corrosion free and chemical resistant. These features make it perfect for a variety underground conditions and help it last up to 100 years. The smooth walls allow for less friction, which increase flow through the same diameter as that of other pipes.

#### **QUALITY ASSURANCE**

Chin Lean Plastic is established the Quality Management System has been complies to ISO 9001:2015 assessed by SIRIM QAS International Sdn. Bhd. to ensure quality system and quality product fulfill to the requirements. Certificate No.: MY-QMS 01016

#### **CERTIFICATION**

Chin Lean HDPE pipe is certified by SIRIM OAS International Sdn. Bhd. certification body of Malaysian since 2007 with certificate No.: PC007115 • Standard reference: MS1058 : Part 2









### **ADVANTAGES**

#### **High Impact Strength**

To ensures a greater resistance to the rigours of pipe laying conditions.

PE pipes are flexible and tough, ensuring highest durability and a long service life at low maintenance costs

#### **Corrosion and Chemical Resistant**

Nonconductive polymer and does not rust or corrode, assuring long service and effective use of municipal dollars.

#### **Abrasion Resistance**

Excellent abrasion resistance providing long life in abrasive slurry applications.

#### **Chemical Resistance**

Wide range of chemical reagents allows the use of polyethylene systems in applications such as chemical treatment applications used in mining operations.

#### **Ease of Installation**

The light weight of PE pipes makes them easy to transport and install, reducing the overall installation cost. The pipe can produced in long length in coils to provide less frequent jointing.

#### **Weathering Resistance**

PE pipes are stabilized against ultra violet (UV) light degradation by the inclusion of carbon black in the raw material.

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#### **PRODUCT FEATURES**

Application	Potable water supply, lift irrigation, pumping main & distributor pipe line, a chemical, fertilizer, food & dairy plants pipe lines instead of metal or cement pipes
Range Diameter	from 20 mm to 250mm outside diameter
<b>Maximum Working Pressure</b>	8 bar to 20 bar.
Material Grade	Grade PE 100
Colour	Black colour with blue stripe
Length	6 meter in straight length, 50 meter and 100 meter in coiled length for size up to 110mm

#### **PIPE DIMENSIONS (PE100)**

Nominal Press	inal Pressure PN 8 dard Dimension Ratio SDR 21			18	PN 10		PN 12.5		PN 16		PN 20		
Standard Dime				SDR 17		SDR 13.6		SDR 11		SDR 9			
Nominal Size	Outside Dia	meter (mm)	Wall Thick	Wall Thickness (mm)		Wall Thickness (mm)		Wall Thickness (mm)		Wall Thickness (mm)		Wall Thickness (mm)	
(mm)	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	
20	20.00	20.30	-	-	-	-	-	-	2.00	2.30	2.30	2.70	
25	25.00	25.30	-	-	-	-	2.00	2.30	2.30	2.70	3.00	3.40	
32	32.00	32.30	-	-	2.00	2.30	2.40	2.80	3.00	3.40	3.60	4.10	
50	50.00	50.40	2.40	2.80	3.00	3.40	3.70	4.20	4.60	5.20	5.60	6.30	
63	63.00	63.40	3.00	3.40	3.80	4.30	4.70	5.30	5.80	6.50	7.10	8.00	
90	90.00	90.60	4.30	4.90	5.40	6.10	6.70	7.50	8.20	9.20	10.10	11.30	
110	110.00	110.70	5.30	6.00	6.60	7.40	8.10	9.10	10.00	11.10	12.30	13.70	
160	160.00	161.00	7.70	8.60	9.50	10.60	11.80	13.10	14.60	16.20	17.90	19.80	
180	180.00	181.00	8.60	9.60	10.70	11.90	13.30	14.80	16.40	18.20	20.10	22.30	
200	200.00	201.20	9.60	10.70	11.90	13.20	14.70	16.30	18.20	20.20	22.40	24.80	
225	225.00	226.40	10.80	12.00	13.40	14.90	16.60	18.40	20.50	22.70	25.20	27.90	
250	250.00	251.50	11.90	13.20	14.80	16.40	18.40	20.40	22.70	25.10	27.90	30.80	
280	280.00	281.70	13.40	14.90	16.60	18.40	20.60	22.80	25.40	28.10	31.30	34.60	
315	315.00	316.90	15.00	16.60	18.70	20.70	23.20	25.70	28.60	31.60	35.20	38.90	

#### **TESTING**

Generally minimum of frequency factory routine test are carried out according to MS 1058: Part 5 for characteristics test of: • Hydrostatic strength at 80°C for 165 hours

- Appearance and dimension
- Hydrostatic strength at 80°C for 1000 hours
- Oxidation induction time (OIT)

· Melt flow index

#### MARKING

Printing by hot stamping printer as following identification:

DATE & SHIFT MANUFACTURER NAME MATERIAL GRADE STANDARD REFERENCE PIPE APPLICATION 220407 B SIRIM QAS 🍲 CHIN LEAN 110x8.1MM PN12.5 SDR13.6 ELLENE HP1000PC PE100 CERT TO MS 1058 PT2 PC007115 WATER CERTIFICATION NOMINAL DIAMETER STANDARD MATERIAL DESIGNATION APPROVAL NO BODY NAME & LOGO & WALL THICKNESS



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