

CHINLEAN® PVC Solvent Cement NO. 70



CHINLEAN® NO. 70 PVC Solvent Cement is clear colour, highly soluble fast-dry, high strength and stable quality, designed for all classes of uPVC pressure pipes and fittings from 15 mm to 100 mm diameters. When it is used in uPVC pipes it will instantly dissolve and blend with the pipe to produce a film of 0.4 mm thick, so that the fitting gap will be strong and stable.

APPLICATION

NO. 70 Solvent Cement is suitable on all types of uPVC pipe applications of use like potable water pressure systems, irrigation, conduit, industrial pipe applications, sewer, drain, waste and vent systems.

ADVANTAGES

- ✓ Superior bonding strength
- ✓ Fast Setting
- ✓ Waterproof Bonding

SPECIFICATIONS

Colour: Transparent
Resin: PVC
Density: Approx. 0.96 g/ml
Viscosity: 1,000 cps @ 23 °C

STANDARDS AND CERTIFICATION LISTINGS

Standard; MS 628: Part2: Section 2.2 (equivalent to BS 4346 Part 3).
Certified by; SIRIM QAS International Sdn. Bhd.
Certificate no. of: PC007118.
Listed in List of local building material / product from IRKAM QA Services Sdn. Bhd.

BRUSH SIZE

Up to 25mm: Ø8mm round brush
32 to 50mm: 1" flat brush
65 to 100mm: 2" flat brush

AVAILABILITY

NO. 70 PVC Solvent Cement is available in 500g weight metal cans.
20 cans per carton box (508mm x 220mm x 225mm)

SAFETY & FIRST AID DIRECTIONS

Avoid contact with eyes, skin and mouth. In case of contact with eyes, flush with water immediately for 15 minutes. Use in well ventilated area.
Keep out of reach of children

CAUTION

Do not decant or dilute, and the useful life of solvent cement can be conserved by replacing the lid or cap, as applicable immediately after each time of use.

SHIPPING

Proper Shipping Name: Adhesive
Hazard Class: 3
Number: UN 1133
Label Required: Flammable Liquid

STORE

Highly inflammable, keep away from heat source or naked flames. Store in dry and cool place.



INSTALLATIONS

SOLVENT CEMENT WELD JOINT

Procedure



DIRECTION FOR USE

1. Cut pipe end square, remove all burrs.
2. Mark the spigot with a marker at a distance equal to the internal depth of the socket
3. Clean pipe end and inside of socket from dirt, grease, oil or water using clean cloth.
4. Apply the solvent cement in full even coats to both surfaces, inside of socket and external of pipe.
5. Push pipe firmly home to full depth of socket and hold the assembled joint for at least 30 seconds to allow initial bonding.
6. The joint shall not be disturbed for at least 10 minutes after assembly. Eight hours drying time should be allowed before applying working pressure, and 24 hours before testing 1.5 times working pressure.

OTHERS PRODUCT RANGE

EXTRUSION PRODUCTS



uPVC PRESSURE PIPE
MS 628-1 ((BS 3505), MS 762 (BS 3506), MS 628-2-2.1 (BS 4346): Pressure fittings.
Application: Piping system for water supply and industrial use.



uPVC BELL-MOUTH PRESSURE PIPE JOINT (RRJ)
MS 628-2-2.1 (BS 4346)
Application: Pipe jointing system for water supply



uPVC PIPE (JIS STANDARD)
JIS K 6741
Application: Suited for both water pressure and drainage piping systems.



uPVC SOIL WASTE VENTILATING (SWV) PIPES
MS 1063 (BS EN1329-1 - Revision of BS 4514 and BS 5255)



uPVC RAINWATER DOWN (RWDP) PIPES
SIRIM certified: BS ES 12200-1
Application: Rainwater piping systems.



uPVC SEWERAGE PIPE
MS 979-1 (BS 4660)
MS 979-2 (BS 5481)



uPVC TELECOMMUNICATION CABLES PIPE
MS 1034
Application: Conduit for underground telecommunication cables.



HIGH DENSITY POLYETHYLENE (HDPE) PRESSURE PIPE
MS 1058-2



PVC GARDEN HOSE
Complied to: BS 3746



PVC GAS HOSE
AS/NZS 1869



PVC INSERT TUBE (GASKET) GLAZING

ROTATIONAL MOULDING PRODUCTS



POLYETHYLENE (PE) WATER TANK
SIRIM certified: MS 1225-1 & 2



POLYETHYLENE (PE) SEPTIC TANK
Complied to: CSA B66



MAIN HOLE COVER AND FRAME



ROAD BARRIER, HOARDING & ROAD CONE

INJECTION MOULDING PRODUCTS



uPVC PRESSURE FITTING
MS 628-2-2.1 (BS 4346)



uPVC SOIL WASTE VENTILATING (SWV) FITTINGS
MS 1063 (BS EN1329-1)

CHEMICALS PRODUCT



PVC SOLVENT CEMENT
MS 628-2-2.2



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